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Evaluation of an Expired Non-Toxic Amlodipine Besylate Drug as Corrosion Inhibitor for Low Carbon Steel in Hydrochloric Acid Solutions

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A B S T R A C T

Inhibition of low carbon steel corrosion by Amlodipine Besylate in 1M HCl was investigated by weight loss, potentiodynamic polarization, electrochemical impedance spectroscopy (EIS) & electrochemical frequency modulation (EFM) measurements. The inhibition efficiency (%IE) increased with increase in inhibitor concentration but deceased with rise in temperature. The thermodynamic parameters of corrosion and adsorption processes were determined and discussed. The adsorption of these inhibitors was found to obey Langmuir adsorption isotherm. The results obtained from the three different techniques were in good agreement. Quantum structure-activity relationships have been used to study the effect of molecular structure on inhibition efficiency of the inhibitors. The surface morphology of carbon steel sample was investigated by scanning electron microscopy (SEM).

Keywords: Corrosion inhibition, low carbon steel, HCl, Amlodipine Besylate

A R T I C L E   I N F O

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1. Introduction

Corrosion is costly and severe materials science problem. The corrosion of low carbon steel is the most common form of corrosion, especially in acid solution. It has received a considerable attention as a result of its industrial

importance, for example in the chemical cleaning and processing, oil well acidizing, petrochemical industry. Low carbon steel which is subjected to painting, electroplating, phosphate coating, cold rolling, must have a clean surface free from oxide scale. To remove unwanted scale, the low carbon steel is immersed in an acid solution namely in an acid pickling bath. Hydrochloric acid solutions are by far the most widely used in pickling bath of low carbon steel. Because of the general aggressiveness of acid solutions, organic inhibitors are commonly used to reduce the corrosion attack on metallic materials. Majority of the well-known inhibitors for the corrosion of steel in acidic medium are organic compounds containing nitrogen, sulphur, oxygen atoms, or N-hetero cyclic compounds with polar groups. A large number of scientific studies have been devoted to the subject of corrosion inhibitors for low carbon steel in acidic media [1-12]. Most of the commercial inhibitors are toxic in nature; therefore, replacement by environmentally benign inhibitors is necessary. Few non-toxic compounds have been investigated as corrosion inhibitors by some researchers [13-16].

The use of pharmaceutical compounds offers interesting possibilities for corrosion inhibition due to the presence of hetero atoms like nitrogen, sulphur and oxygen in their structure, and they are of particular interest because of their safe use, high solubility in water and high molecular size. Some of the azosulpha and antimalarial drugs have been reported as good corrosion inhibitors [17-19]. Also, the use of piperazine [20], septazole [21] and Cefixime [22]drugs as corrosion inhibitors has been reported. In the present work, expired Amlodipine Besylate drughas been investigated as corrosion inhibitor for low carbon steel in hydrochloric acid using different techniques. Amlodipine Besylate contains N-atoms, O-atoms and -bond in its structure, regarded as important factors for good inhibitor performance.

2. Materials and Methods

The working electrode was mechanically cut from cylindrical low carbon steel rod having composition (weight %): C: 0.092; Mn: 0.239; Al: 0.037; Cr: 0.025; Si: 0.024; S: 0.020; Cu: 0.019; Nb: 0.006; Sn: 0.005; As: 0.0038; V: 0.002; Co: 0.002; Ti: 0.002; B: 0.0014 and balance Fe) of rectangular design having an area of 1 cm^2 were used in this study. The surface of working electrode was abraded using different grades (320–1200) of emery papers, degreased with acetone, washed with bidistilled water and dried with soft paper. The experimental measurements were carried out in 1 M HCl solution in the absence and presence of various concentrations of Amlodipine Besylate for all studies. The chemical structure of Amlodipine Besylate is given below. The concentrations of inhibitor employed were varied from 50 to 250 ppm. For each experiment, a freshly prepared solution was used.

2.3Weight loss tests

Low carbon steel sheets of 20 x 20 x 2 mm were abraded with different grades of emery paper and then washed with bidistilled water and acetone. After weighing accurately,

the specimens were immersed in 100ml HCl solution with and without addition of different concentrations of the drug. After 3 hrs, the specimens were taken out, washed, dried, and weighed accurately. The average weight loss of the three parallel low carbon steel sheets could be obtained at required temperature. The inhibition efficiency (IE) and the degree of surface coverage ( ) of the investigated drug on the corrosion of low carbon steel were calculated as follows [23]:

$$\%IE = \quad x\ 100 = [1 - (W / W°)] \times 100 \qquad (1)$$

Where,
$W°$ and W are the values of the average weight loss without and with addition of the inhibitor, respectively
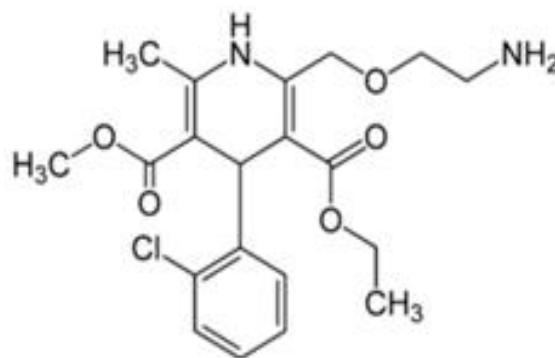

Figure 1: (*RS*)-3-ethyl 5-methyl 2-[(2-aminoethoxy) methyl]-4-(2-chlorophenyl)-6-methyl-1,4-dihydropyridine-3,5-dicarboxylate, Molecular formula: $C_{20}H_{25}ClN_2O_5$, Molecular weight = 408.9

2.4 Electrochemical measurements
2.4.1 Potentiodynamic polarization measurements

Polarization experiments were carried out in a conventional three-electrode cell with platinum gauze as the auxiliary electrode and a saturated calomel electrode (SCE) coupled to a fine Luggin capillary as reference electrode. The working electrode was in the form of a square cut from low carbon steel sheet of equal composition embedded in epoxy resin of polytetrafluoroethylene so that the flat surface area was 1 cm^2. Prior to each measurement, the electrode surface was pretreated in the same manner as the weight loss experiments. Before measurements, the electrode was immersed in solution for 30 min. until a steady state was reached. The potential was started from - 600 to + 400 mV vs. open circuit potential (E_{ocp}). All experiments were carried out in freshly prepared solutions at 30°C and results were always repeated at least three times to check the reproducibility. Then i_{corr} was used for the calculation of inhibition efficiency and surface coverage ( ) as below:
$\%IE = \quad \times 100 = (1 - (i_{corr}/i°_{corr})) \times 100 \quad (2)$
Where $i°_{corr}$ and i_{corr} are corrosion current densities in the absence and presence of inhibitor, respectively.

2.4.2. Electrochemical impedance spectroscopy (EIS) measurements

Impedance measurements were carried out using AC signals of 5 mV peak to peak amplitude at the open circuit potential in the frequency range of 100 kHz to 0.1 Hz. All

impedance data were fitted to appropriate equivalent circuit using the Gamry Echem Analyst software version 6.03.

2.4.3. Electrochemical frequency modulation (EFM) measurements

EFM experiments were performed with applying potential perturbation signal with amplitude 10 mV with two sine waves of 2 and 5 Hz. The choice for the frequencies of 2 and 5 Hz was based on three arguments [24, 25]. The larger peaks were used to calculate the corrosion current density (i_{corr}), the Tafel slopes ($_c$ and $_a$) and the causality factors CF-2 and CF-3[26].The electrode potential was allowed to stabilize for 30 min before starting the measurements. All the experiments were conducted at 25°C.

Measurements were performed using Gamry Instrument Potentiostat/ Galvanostat/ ZRA (PCI4-G750). This includes a Gamry framework system v 6.03 Gamry applications include DC 105 software for DC corrosion measurements, EIS 300 software for electrochemical impedance spectroscopy measurements and EFM 140 for electrochemical frequency modulation measurements along with a computer for collecting data. Echem analyst v 6.03 software was used for plotting, graphing, and fitting data.

2.5 Quantum calculations

The molecular structures of the investigated compound were optimized initially with PM3 semi empirical method so as to speed up the calculation .All the quantum chemical calculations were performed with Material studio V. 6.0.

2.6 Scanning electron microscopy measurements (SEM)

The electrode surface of low carbon steel was examined by scanning electron microscope – type JOEL 840, Japan before and after immersion in 1 M HCl test solution in the absence and in presence of the optimum concentrations of the investigated inhibitors at 25°C, for 1 day immersion time. The specimens were washed gently with bidistilled water, then dried carefully and examined without any further treatments.

3. Results and Discussion

3.1 Chemical method (Weight-loss measurements)

Weight-loss of mild-steel was determined, at various time intervals, in the absence and presence of different concentrations of Amlodipine Besylate. The obtained weight-loss time curves are represented in Figure 1. The inhibition efficiency of corrosion was found to be dependent on the inhibitor concentration. The curves obtained in the presence of inhibitor fall significantly below that of free acid.

In all cases, the increase in the inhibitor concentration was accompanied by a decrease in weight-loss and an increase in the percentage inhibition. These results lead to the conclusion that the compound under investigation is fairly efficient as inhibitor for low carbon steel dissolution in hydrochloric acid solution. Also, the degree of surface coverage ( ) by the inhibitor would increase by increasing the inhibitor concentration. In order to get a comparative view, the variation of the percentage inhibition (%IE) of the inhibitor with its concentrations was calculated and its values obtained are summarized in Table 2.

3.2 Effect of temperature

The effect of temperature on the corrosion rate of mild steel in 1M HCl and in presence of different inhibitor concentrations was studied in two temperatures (30 and 45°C) using weight loss measurements. As the temperature increases, the rate of corrosion increases and the inhibition efficiency of Amlodipine Besylatedecrease as shown in Table 2. The adsorption behavior of Amlodipine Besylate on HCl surface occurs through physical adsorption.

3.3 Adsorption isotherms

One of the most convenient ways of expressing adsorption quantitatively is by deriving the adsorption isotherm that characterizes the metal/inhibitor/ environment system .Various adsorption isotherms were applied to fit values but the best fit was found to obey Langmuir adsorption isotherm which is represented in Figure 2 for Amlodipine Besylate, Langmuir adsorption isotherm may be expressed by:

$$(C/) = 1/K_{ads} + C \quad (3)$$

Where C is the concentration (mol L^{-1}) of the inhibitor in the bulk electrolyte, is the degree of surface coverage (=% IE/100), K_{ads} is the adsorption equilibrium constant. A plot of C versus C/ should give straight line.In order to get a comparative view, the variation of the adsorption equilibrium constant (K_{ads}) of the Amlodipine Besylate with its concentration was calculated. The experimental data give good curves fitting for the applied adsorption isotherm as the correlation coefficients (R^2) were more than 0.99. The values obtained are given in Table 3.These results confirm the assumption that, this compound is adsorbed on the metal surface through the protonated (N, O) atoms or via the lone pair of electrons of (N, O) atoms. The extent of inhibition is directly related to the performance of adsorption layer which is a sensitive function of the molecular structure. The equilibrium constant of adsorption K_{ads} obtained from the intercepts of Langmuir adsorption isotherm is related to the free energy of adsorption $G°_{ads}$ as follows:

$$K_{ads}=1/55.5 \exp [- G°_{ads}] / RT] \qquad (4)$$

Where,

55.5 is the molar concentration of water in the solution in M^{-1}
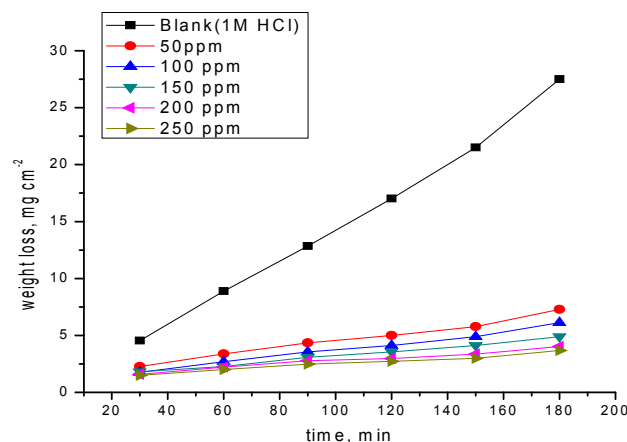

Figure 2: Weight loss-time curves for the corrosion of mild-steel in 1 M HCl in the absence and presence of different concentrations of Amlodipine Besylate at 30°C
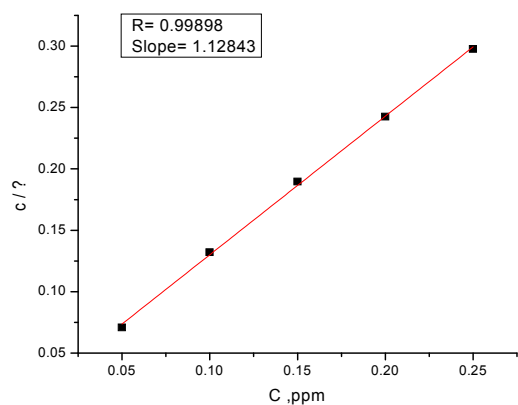
Figure 3: shows a good dependence of ΔG^o_{ads} on T, indicating the good correlation among thermodynamic parameters.

The negative value of ΔG^o_{ads} reflect that the adsorption of studied compound on low carbon steel surface from 1 M HCl solution is spontaneous process and stability of the adsorbed layer on the low carbon steel surface. Generally, values of ΔG^o_{ads} around -20 kJ mol^{-1} or lower are consistent with the electrostatic interaction between the charged molecules and the charged metal (physical adsorption); those around -40 kJ mol^{-1} or higher involves charge sharing or transfer from organic molecules to the metal surface to form a coordinate type of bond (chemisorption)[27]. From the obtained values of ΔG^o_{ads} it was found the existence of physical adsorption**.** The unshared electron pairs in oxygen, and nitrogen may interact with d-orbitals of low carbon steel to provide a protective physical adsorbed film[28]. The values of thermodynamic parameter for the adsorption of tested compound can provide valuable information about the mechanism of corrosion inhibition.An estimate of heat of adsorption was obtained from the trend of surface coverage with temperature as follows[29]:

$$Q_{ads}=2.303R\left[\log\left(\frac{\theta_2}{1-\theta_2}\right)-\log\left(\frac{\theta_1}{1-\theta_1}\right)\right]\times\left(\frac{T_1\times T_2}{T_2-T_1}\right) \qquad (6)$$

Where,
θ_1 and θ_2 are the degree of surface coverage at temperature T_1 and T_2, The calculated values for both parameters are given in Table 4.

3.4 Kinetic –thermodynamic corrosion parameter

The effect of temperature on corrosion inhibition of low carbon steel in 1 M HCl solution in the absence and presence of different concentrations of investigated compound at different temperatures 30 and 45ºC was studied using weight loss measurements. The corrosion rate was found to increase with increasing temperature both in uninhibited and inhibited solutions. The apparent activation energy (E^*_a) for the corrosion process can be calculated from Arrhenius-type:

$$\text{Log }\rho_2/\rho_1 = (E^*_a/2.303R)\times(\frac{1}{T_1}-\frac{1}{T_2}) \qquad (5)$$

Where E^*_a is the apparent activation corrosion energy, R is the universal gas constant, ρ_1, ρ_2 are corrosion rates at temperature T_1 , T_2 respectively.

The calculated values of Ea* are 63.5 kJ mol-1 for blank and 72.2 kJ mol-1 in presence of investigated compound. The value of Ea* determined in solution containing the investigated compound is higher than that in its absence. The decrease in % IE values as the temperature is increased and high values of Ea* in presence of the investigated compound can be interpreted as an indication for a physical or columbic type of adsorption [30]. The high E_a^* value in the inhibited solution can be correlated with the increased thickness of the double layer, which enhances the activation energy of the corrosion process.

3.5 Potentiodynamic polarization measurements

Figures 3shows typical polarization curves for Low carbon steel in 1 M HCl media. In the presence of Amlodipine Besylate, both the cathodic and anodic current densities were greatly decreased over a wide potential range.Various corrosion parameters such as corrosion potential (E_{corr}.), anodic and cathodic Tafel slopes (β_a, β_c), the corrosion current density (i_{corr}), the degree of surface coverage (θ) and the inhibition efficiency (%IE) are given in Table 5. It can be seen from the experimental results that in all cases, addition of Amlodipine Besylate induced a significant decrease in cathode and anodic currents. The values of E_{corr} were affected and slightly changed by the addition of Amlodipine Besylate. This indicates that Amlodipine Besylate acts as mixed-type inhibitor. The slopes of anodic and cathodic Tafel lines (β_a and β_c), were slightly changed (Tafel lines are parallel), on increasing the concentration of the tested compound which indicates that there is no change of the mechanism of inhibition in the presence and absence of Amlodipine Besylate. The inhibition efficiency of Amlodipine Besylate at different concentrations are listed in Table 5. The results are in good agreement with those obtained from weight-loss measurements.
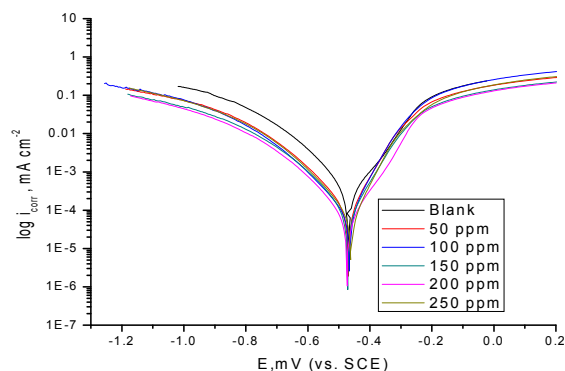

Figure 3: Potentiodynamic polarization curves for the dissolution of low carbon steel in 1M HCl in the absence and presence of different concentrations of Amlodipine Besylate at 30º C

3.6 Electrochemical impedance spectroscopy (EIS) measurements

EIS is well-established and it is powerful technique for studying the corrosion. Surface properties, electrode kinetics and mechanistic information can be obtained from impedance diagrams. Figure 4 shows the Nyquist(a) and

Bode(b) plots obtained at open-circuit potential both in the absence and presence of increasing concentrations of investigated compounds at 30°C. The increase in the size of the capacitive loop with the addition of investigated compound shows that a barrier gradually forms on the low carbon steel surface (Figure 4a). Bode plots (Figure 4b), shows that the total impedance increases with increasing inhibitor concentration (log Z vs. log f). But (log f vs. phase), also Bode plot shows the continuous increase in the phase angle shift, obviously correlating with the increase of inhibitor adsorbed on low carbon steel surface.

The Nyquist plots do not yield perfect semicircles as expected from the theory of EIS. The deviation from ideal semicircle was generally attributed to the frequency dispersion [31] as well as to the inhomogenities of the surface.EIS spectra of the investigated compound was analyzed using the equivalent circuit, Figure 5, which represents a single charge transfer reaction and fits well with our experimental results. The constant phase element, CPE, is introduced in the circuit instead of a pure double layer capacitor to give a more accurate fit[32].The double layer capacitance, C_{dl}, for a circuit including a CPE parameter (Y0 and n) were calculated from eq.7[33]:

$$Cdl = Y_0(\omega_{max})^{n-1} \quad (7)$$

Where

Y_0 is the magnitude of the CPE, $\omega_{max} = 2\pi f_{max}$, f_{max} is the frequency at which the imaginary component of the impedance is maximal and the factor n is an adjustable parameter that usually lies between 0.50 and 1.0. After analyzing the shape of the Nyquist plots, it is concluded that the curves approximated by a single capacitive semicircles, showing that the corrosion process was mainly charged-transfer controlled [34, 35].The general shape of the curves is very similar for all samples (in presence or absence of inhibitor at different immersion times) indicating that no change in the corrosion mechanism [36].

From the impedance data Table 6, we concluded that the value of R_{ct} increases with increasing the concentration of Amlodipine Besylate and this indicates an increase in % IE_{EIS}, which in concord with the previous obtained results. In fact the presence of Amlodipine Besylate enhances the value of R_{ct} in acidic solution. Values of double layer capacitance are also brought down to the maximum extent in the presence of Amlodipine Besylate and the decrease in the values of CPE follows the order similar to that obtained for i_{corr} in this study. The decrease in CPE/C_{dl} results from a decrease in local dielectric constant and/or an increase in the thickness of the double layer, suggesting that organic derivatives inhibit the low carbon steel corrosion by adsorption at metal/acid [37]. The inhibition efficiency was calculated from the charge transfer resistance data from eq.8 [38]:

$$\% \ IE_{EIS} = [1 - (R°ct/ R_{ct})] \times 100 \quad (8)$$

Where,

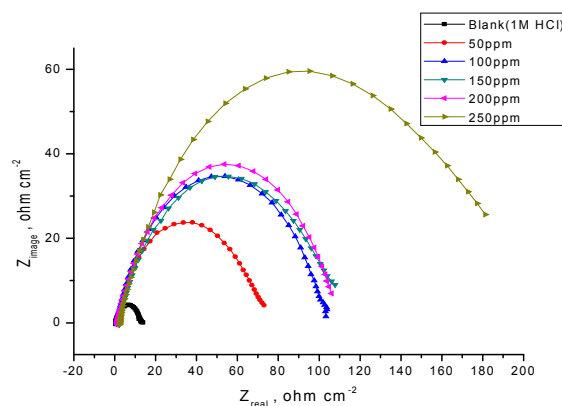$R°_{ct}$ and R_{ct} are the charge-transfer resistance values without and with inhibitor respectively

Figure 4a: The Nyquist plots for the corrosion of low carbon steel in 1M HCl in the absence and presence of different concentrations of Amlodipine Besylate at 30°C
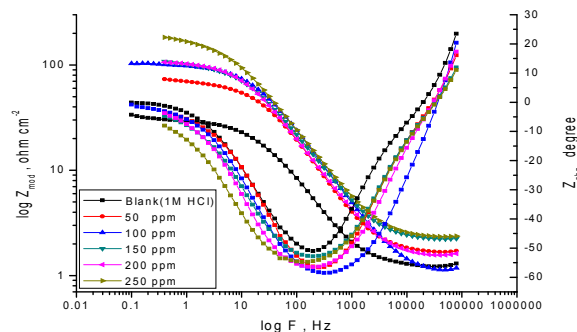

Figure 4b: The Bode plots for the corrosion of low carbon steel in 1M HCl in the absence and presence of different concentrations of Amlodipine Besylate at 30ºC.
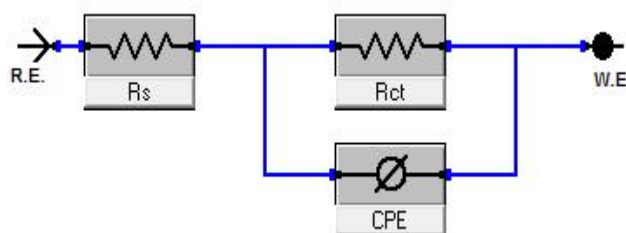

Figure 5: Equivalent circuit model used to fit experimental EIS

3.7Electrochemical frequency modulation (EFM) measurements

EFM is a nondestructive corrosion measurement technique that can directly and quickly determine the corrosion current values without prior knowledge of Tafel slopes, and with only a small polarizing signal. These advantages of EFM technique make it an ideal candidate for online corrosion monitoring [39].The great strength of the EFM is the causality factors which serve as an internal check on the validity of EFM measurement. The causality factors CF-2 and CF-3 are calculated from the frequency spectrum of the current responses. Figure 6shows the EFM Intermodulation

spectra (current vs frequency) of low carbonsteel in HCl solution containing different concentrations of Amlodipine Besylate. The harmonic and intermodulation peaks are clearly visible and are much larger than the background noise.The larger peaks were used to calculate the corrosion current density (i_{corr}), the Tafel slopes (β_c and β_a) and the causality factors (CF-2 and CF-3).These electrochemical parameters were listed in Table 8.The data presented in Table 8 obviously show that, the addition of the tested compound at a given concentration to the acidic solution decreases the corrosion currentdensity, indicating that this compound inhibits the corrosion of low carbon steel in 1 M HCl through adsorption. The causality factors obtained under different experimental conditions are approximately equal to the theoretical values (2 and 3) indicating that the measured data are verified and of good quality. The inhibition efficiency %IE$_{EFM}$ increases by increasing the Amlodipine Besylate concentration and was calculated as from Eq.2.
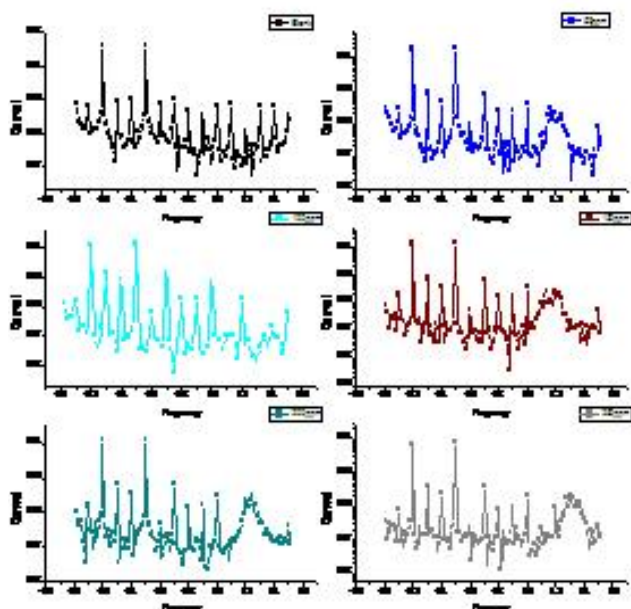

Figure 6: EFM spectra for low carbon steel in 1 M HCl in the absence and presence of different concentrations of Amlodipine Besylate at 30°C

3.8. Surface examinations

Scanning electron microscope (SEM) and energy dispersive X-ray (EDX) experiments were carried out in order to verify if the investigated compound is in fact adsorbed on low carbon steel surface or just peeled off the surface. SEM images were indicative of the changes that accompany both corrosion and protection of the low carbon steel surface (Fig. 7a–c).Figure 7a shows the free metal whileFigure 7b shows the damage caused to the surface by hydrochloric acid. Figure 7c, shows SEM images of the low carbon steel surface after treatment with 1 M HCl containing 150 ppm of Amlodipine Besylate. From these images, it is obvious that the steel surface seems to be almost unaffected by corrosion. This is because of adsorption of Amlodipine Besylate, forming a thin protective film of the Amlodipine

Besylate on the metal surface. This film is responsible for the highly efficient inhibition by thisAmlodipine Besylate.The corresponding EDX profile analyses are presented in Table 9 and Figure 8for investigated compound. It is also important to notice the existence of C and N peaks in the EDX spectra of the low carbon steel surface corresponding to the samples immersed for 1 day in solutions containing the optimum concentration of this compound. The formation of a thin inhibitor film is in agreement with the SEM observations.
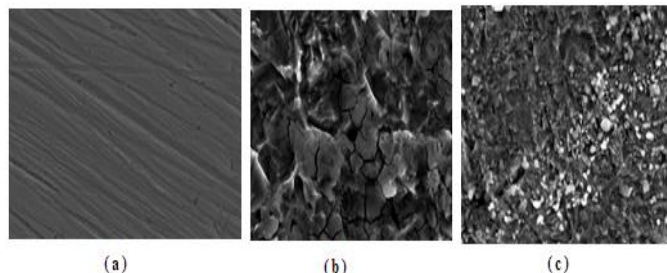

Figure 7: SEM micrographs of low carbon steel surface (a) before of immersion in 1 M HCl, (b) after 24 h of immersion in 1 M HCl, (c) after 24 h of immersion in 1 M HCl+ 150 ppm of Amlodipine Besylate
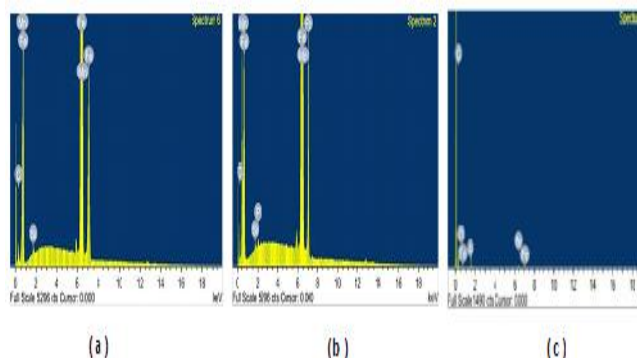

Figure 8: EDX spectra of low carbon steel in 1 M HCl(a) before of immersion in 1 M HCl, (b) after 24 h of immersion in 1 M HCl, (c) after 24 h of immersion in 1 M HCl+ 150 ppm of Amlodipine Besylate

3.9 Quantum chemical calculations

The energy of highest occupied molecular orbital (E_{HOMO}) indicates the ability of the molecule to donate electrons (-8.962 eV) to an appropriated acceptor with empty molecular orbitals, whereas the energy of unoccupied molecular orbital (E_{LUMO}) indicates its ability to accept electrons (- 0.472 eV). The lower the value of E_{LUMO}, the more ability of the molecule is to accept electrons [40]. The higher the value of E_{HOMO} of the inhibitor, the easier is its ability to offer electrons to the unoccupied d-orbital of metal surface, and the greater is its inhibition efficiency. The E_{HOMO}–E_{LUMO} energy gap, ΔE approach, (8.490 eV) which is an important stability index, is applied to develop theoretical models for explaining the structure and conformation barriers in many molecular systems. The smaller the value of ΔE, the more is the probable inhibition efficiency the compound has[41]. Variation in the inhibition efficiency of the inhibitor depends on the presence of

electronegative O- and N- atoms as substituent in their molecular structure. The calculated charges of selected atoms are presented in Figure 9.
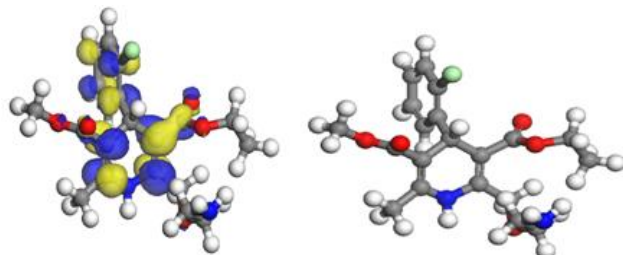
HOMO
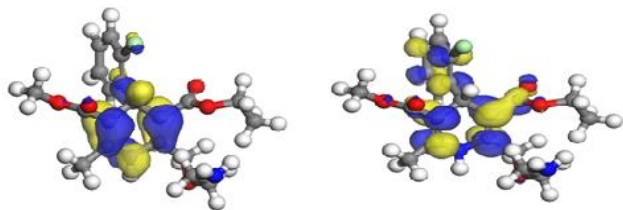
LUMO

Figure 9: Optimized molecular structure of inhibitor, and their frontier molecular orbital density distribution (HOMO and LUMO).

3.10 Mechanism of corrosion inhibition: The inhibition mechanism involves the adsorption of the Amlodipine Besylate on the metal surface immersed in aqueous HCl solution. Four types of adsorption[42]may take place involving organic molecules at the metal–solution interface: 1) Electrostatic attraction between the charged molecules and the charged metal; 2) Interaction of unshared electron pairs in the molecule with the metal; 3) Interaction of - electrons with the metal; 4) Combination of all the above. From the observations drawn from the different methods, corrosion inhibition of low carbon steel in 1M HCl solutions by Amlodipine Besylateas indicated from weight loss, potentiodynamic polarization and EIS techniques were found to depend on the concentration and the nature of the investigated compound.Amlodipine Besylate contain polar groups such as oxygen, nitrogen. Each atom is chemisorption center and the inhibition efficiency depends on the electron density around the chemisorption center; higher the electron density at the chemisorption center, greater is the inhibition efficiency. This inhibitor has high inhibition efficiency as it has an oxygen and N atoms with lone pair of electrons. These electrons interact with the vacant d-orbital of iron present in the low carbon steel surface and adsorb strongly there by blocking more number of adsorption sites on the low carbon steel surface. Presence of oxygen and nitrogen caused resonance effect which facilitate stronger adsorption of the compound on low carbon steel surface. This lead to high IE for Amlodipine Besylate. It has been previously reported in literature, that inhibiting effect depends mainly on inhibitor concentration, the molecular structure, size and structure of the side chain in the organic compounds.

Table 1: Data of weight loss measurements for low carbon steel in 1 M HCl solution in the absence and presence of different concentrations of Amlodipine Besylate at 30˚C

[Inh] ppm	C.R mg cm^{-2}min^{-1}		% IE
Blank	0.1420		
50	0.0420	0.706	70.6
100	0.0283	0.758	75.8
150	0.0235	0.791	79.1
200	0.0220	0.825	82.5
250	0.0227	0.840	84.0

Table 2: Inhibition efficiency and corrosion rate (C.R) of Amlodipine Besylate for the corrosion of low carbon steel in 1 M HCl from weight-loss measurements at different concentrations and temperatures30& 45˚C.

[Inh] ppm	30˚C		45˚C	
	C.R mg cm^{-2}min^{-1}	% IE	C.R mg cm^{-2}min^{-1}	% IE
Blank	0.14	-----	0.46	-----
50	0.04	70.6	0.23	49.9
100	0.03	75.8	0.21	54.2
150	0.03	79.1	0.17	62.5
200	0.02	82.5	0.16	65.8
250	0.02	84.0	0.14	69.0

Table 3: Thermodynamic parameters for the adsorption on Low carbon steel surface in 1MHCl at different temperatures

Temperature ºC	K$_{ads}$ M^{-1}	- G$^o_{ads}$ kJ mol^{-1}	H$^o_{ads}$ kJ mol^{-1}	R^2
30	57.971	20.3	------	0.99898
45	21.857	18.8	45.4	0.99187

Table5: Corrosion potential (E_{corr}), corrosion current density (i_{corr}), Tafel slopes ($_c$, $_a$), degree of surface coverage ( ), and inhibition efficiency (% IE) of low carbon steel in 1M HCl at 30°C for Amlodipine Besylate

[Inh.] ppm	$-E_{corr}$ mV vs SCE	i_{corr} x10^{-4} µA cm^{-2}	c mV dec^{-1}	a mV dec^{-1}	CR mpy		% IE
Blank	469	301.0	117	116	137.40	------	-----
50	470	105.0	118	79	47.82	0.651	65.1
100	466	85.9	128	71	39.24	0.715	71.5
150	471	84.5	120	83	38.59	0.719	71.9
200	472	63.1	118	96	28.83	0.790	79.0
250	462	49.7	79	63	22.70	0.835	83.5

Table 6: Electrochemical kinetic parameters obtained by EIS technique for in 1 M HCl without and with various concentrations of Amlodipine Besylate at 30°C

[Inh.] ppm	C_{dl} x 10^{-4} uF (micro Faraday) cm^{-2}	R_P cm^2		% IE
Blank	5.38	16.71	---	---
50	5.00	96.55	0.827	82.7
100	3.59	116.20	0.856	85.6
150	3.72	144.50	0.884	88.4
200	1.75	160.00	0.896	89.6
250	1.67	291.70	0.943	94.3

Table 7: Electrochemical kinetic parameters obtained from EFM technique for low carbon steel in 1M HCl in the absence and presence of different concentrations of Amlodipine Besylateat 30ºC

[Inh] ppm	i_{corr}, µA cm^2	a, mV dec^{-1}	c, mV dec^{-1}	CF-2	CF-3	CR mpy	Θ	%IE
Blank	700.4	104.80	124	1.94	2.79	7.37		-------
50	308.8	91.450	121	1.92	2.88	0.23	0.600	60.0
100	274.4	89.140	204.4	1.97	3.17	1.76	0.610	61.0
150	210.2	85.760	120.3	1.94	2.77	0.62	0.700	70.0
200	205.7	89.040	123.3	1.95	3.12	1.26	0.710	71.0
250	127.9	93.020	133.5	1.94	2.85	0.81	0.820	82.0

4. Conclusion

From the overall experimental results the following conclusions can be deduced:

1. The investigated compound is good inhibitor and acts as mixed type inhibitor for low carbon steel corrosion in 1 M HCl solution.
2. Reasonably good agreement was observed between the values obtained by the weight loss and electrochemical measurements were in good agreement.
3. The results obtained from all measurements showed that the inhibiting action increases with the inhibitor concentration and decreases with the increasing in temperature.
4. Double layer capacitance decreases with respect to blank solution when Amlodipine Besylateis added. This fact confirms the adsorption of the molecules of Amlodipine Besylate on the low carbon steel surface.
5. The thermodynamic parameters revealed that the inhibition of corrosion by investigated compound is due to the formation of a physical adsorbed film on the metal surface.
6. The adsorption of Amlodipine Besylate on low carbon steel surface in HCl solution follows Langmuir isotherm for the compound.
7. Quantum chemical parameter for this investigated compound was calculated to provide further insight into the mechanism of inhibition of the corrosion process.

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